

## GRILLE PAINTING INSTRUCTIONS FOR ALL GRILLES

As soon as you receive your grille you should clean it with a solvent and then spray a coat of clear lacquer paint on the front and rear side. They should not be stored or installed without this procedure. This will keep moisture and acids that may be in the air away from the chrome plating and prevent future problems with the grille. **No returns will be accepted if the grille is not clear coated.**

When installing the grille, all front end sheet metal should be loose. This will help to install the grille without scratching your paint.

### 1947-53 TRUCK GRILLE ASSEMBLY

1947-53 truck grilles will have to be assembled. If you receive a grille with painted back bars you will need to take them apart and paint the back bars first. It's best to start with the bottom bar; each bar is number 1 - 5. Begin by loosely attaching the #5 bar to the uprights and then #4 etc. Do not tighten the screws until you are finished with the assembly.