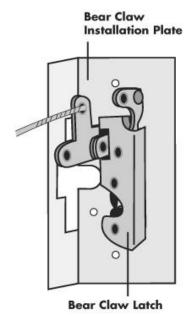
USER GUIDE AND INSTALLATION MANUAL R CLAWS LATCHES/INSTALL KI

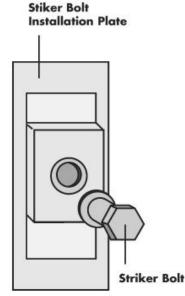


BCSM, BCLG, BCINST-S & BCINST-L

USER GUIDE

- 1. If applicable, remove door panel and original door latch mechanism.
- 2. Inspect the door shell to confirm the latch will clear all other parts, such as the door glass channel and door braces.
- Determine new mounting position for AutoLöc™ Bear Claw Latch and Bear Claw Installation Kit.
- Using new bear claw installation plate as template, cut out a new hole in door shell for the plate to be welded.
- 5. Double check clearance before welding is started.
- Weld in AutoLöc[™] Installation Plate to desired location.
- 7. Bolt in AutoLöc[™] Bear Claw Latch to determine correct mounting of door striker.
- 8. Hook up all rods/cables for proper working interior/exterior door handles.
- 9. Using other installation plate for stiker bolt, mark and cut out a new hole in door jamb.
- 10. Check that striker and bear claw latch will be able to align after all parts are tightened.
- Weld in striker bolt mounting plate and bolt in striker bolt.
- 12. Shut door to test and align striker and latch for smooth shutting doors.





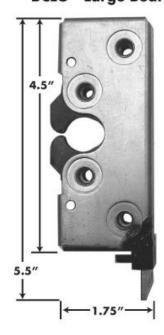
SPECIFICATIONS

BCSM - Small Bear Claw





BCLG - Large Bear Claw







IMPORTANT NOTICE: Designed as universal kit. Kits requires cutting and welding skills. Contact Tech Support for any addition questions.